

2502 : Accessories



DESCRIPTION	KG	REF
ASSEMBLY BODY	3,540	250200
RAPID SPEED LEVER	1,900	250201
WORKTOP SUPPORT BASE	1,250	250203
GRADUATED ADAPTATOR FOR PIPES Ø 8 TO 18 MM / WALL THICKNESS 1 MM	0,070	250205
GRADUATED ADAPTATOR FOR PIPES Ø 15 TO 22 MM / WALL THICKNESS 1 MM	0,125	250206
STITCH BARREL	0,045	250208
ASSEMBLY BODY + RAPID FEED LEVER	10,400	250270

2502 : Loose guide



PIPE O.D.	KG	REF
8 - 10 - 20 - 22 MM	1,160	250210
12 - 14 - 16 - 18 MM	1,180	250212
12 - 15 - 18 - 22 MM	0,935	250214
5/16 - 3/8 - 7/8"	1,260	250216
1/2 - 5/8 - 3/4"	1,120	250218

2502 : Sliding guide + pin



PIPE O.D.	KG	REF
8 - 10 - 20 - 22 MM	0,290	250211
12 - 14 - 16 - 18 MM	0,290	250213
12 - 15 - 18 - 22 MM	0,270	250215
5/16 - 3/8 - 7/8"	0,280	250217
1/2 - 5/8 - 3/4"	0,290	250219

2502 : Formers



DESCRIPTION	PIPE O.D. "	PIPE O.D. MM	BENDING RADIUS MM	KG	REF
UNIVERSAL	-	8	30	0,275	250221
UNIVERSAL	-	10	42	0,430	250222
UNIVERSAL	-	12	50	0,545	250223
UNIVERSAL	-	14	60	0,700	250224
UNIVERSAL	-	15	71	0,830	250225
UNIVERSAL	-	16	71	0,925	250226
UNIVERSAL	-	18	80	1,135	250227
UNIVERSAL	-	20	90	1,370	250228
UNIVERSAL	-	22	100	1,500	250229
STANDARD	-	10	35	0,335	250232
STANDARD	-	12	42	0,420	250233
STANDARD	-	14	50	0,525	250234
STANDARD	-	15	60	0,700	250235
STANDARD	-	16	60	0,680	250236
STANDARD	-	18	70	0,915	250237
STANDARD	-	20	80	1,100	250238
STANDARD	-	22	90	1,270	250239
UNIVERSAL	5/16	-	30	0,270	250241
UNIVERSAL	3/8	-	42	0,420	250242
UNIVERSAL	1/2	-	60	0,715	250243
UNIVERSAL	5/8	-	70	0,850	250244
UNIVERSAL	3/4	-	90	1,350	250245
UNIVERSAL	7/8	-	100	1,490	250246
CONCENTRIC FOR UNIVERSAL FORMER	-	8	50	0,555	250251
CONCENTRIC FOR UNIVERSAL FORMER	-	10	70	1,025	250252
CONCENTRIC FOR UNIVERSAL FORMER	-	12	80	1,140	250253
CONCENTRIC FOR UNIVERSAL FORMER	-	14	90	1,515	250254
CONCENTRIC FOR UNIVERSAL FORMER	-	15	100	1,745	250255
CONCENTRIC FOR UNIVERSAL FORMER	-	16	100	1,665	250256
CONCENTRIC FOR STANDARD FORMER	-	10	60	0,730	250262
CONCENTRIC FOR STANDARD FORMER	-	12	70	0,955	250263
CONCENTRIC FOR STANDARD FORMER	-	14	80	1,150	250264
CONCENTRIC FOR STANDARD FORMER	-	15	90	1,520	250265
CONCENTRIC FOR STANDARD FORMER	-	16	90	1,500	250266
CONCENTRIC FOR STANDARD FORMER	-	18	100	1,620	250267

2502 : Attachable manual bender with loose slide



Wall thickness: 0.8 to 1.5 mm. Bending angle: 0 to 180°. **Red Universal formers** Ø 8 to 22 mm. Bending radius: 4.3 D. Ø 8 to 16 mm (concentric formers). Bending radius: 6.5 D. **Grey Universal formers** 5/16 to 7/8 ". Bending radius: 4.3 D.

Wall thickness: 1 to 1.5 mm. Bending angle: 0 to 180°. **Yellow Standard formers** Ø 10 to 22 mm. Bending radius: 3.5 D. Ø 10 to 18 mm (concentric formers). Bending radius: 5.8 D.

Bending with a loose guide provides a perfect finish as the guide follows the pipe round the bend. Essential for bending insulated pipes.

Supplied with an assembled body and a rapid feed lever.

Attachment: - On a special base (250203): space-saving arrangement allowing bender to be used in both horizontal and vertical positions, - In a parallel vice, - In a pipe vice.

TIP : *Top hats are better formed using a bender with a sliding guide rather than one with a loose guide.*

* Universal former

COMPOSITION	Ø	KG	REF
UNIVERSAL FORMERS	8 - 10 - 12 - 14 - 16 - 18 - 20 - 22 MM	18,600	250271
UNIVERSAL FORMERS	10 - 12 - 14 - 16 - 18 - 20 - 22 MM	18,400	250272
UNIVERSAL FORMERS	12 - 15 - 18 - 22 MM	15,000	250273
STANDARD FORMERS	8* - 10 - 12 - 14 - 16 - 18 - 20 - 22 MM	17,350	250274
STANDARD FORMERS	10 - 12 - 14 - 16 - 18 - 20 - 22 MM	12,500	250275
STANDARD FORMERS	12 - 15 - 18 - 22 MM	12,500	250276
UNIVERSAL FORMERS	5/16 - 3/8 - 1/2 - 5/8 - 3/4 - 7/8"	15,030	250280

2502 : Attachable manual bender with sliding guide



Wall thickness: 0.8 to 1.5 mm. Bending angle: 0 to 180°. **Red Universal formers** Ø 8 to 22 mm. Bending radius: 4.3 D Ø 8 to 16 mm (concentric formers). Bending radius: 6.5 D. **Grey Universal formers** 5/16 to 7/8 ". Bending radius: 4.3 D.

Wall thickness: 1 to 1.5 mm. Bending angle: 0 to 180°. **Yellow Standard formers.** Ø 10 to 22 mm. Bending radius: 3.5 D Ø 10 to 18 mm (concentric formers). Bending radius: 5.8 D.

Bending with a loose guide provides a perfect finish as the guide follows the pipe round the bend. Essential for bending insulated pipes.

Supplied with an assembled body and a rapid feed lever.

Attachment: - On a special base (250203): space-saving arrangement allowing bender to be used in both horizontal and vertical positions, - In parallel vice, - In a pipe vice.

TIP : *Top hats are better formed using a bender with a sliding guide rather than one with a loose guide.*

* Universal former.

COMPOSITION	Ø	KG	REF
UNIVERSAL FORMERS	8 - 10 - 12 - 14 - 16 - 18 - 20 - 22 MM	17,550	250281
UNIVERSAL FORMERS	10 - 12 - 14 - 16 - 18 - 20 - 22 MM	16,550	250282
UNIVERSAL FORMERS	12 - 15 - 18 - 22 MM	14,500	250283
STANDARD FORMERS	8* - 10 - 12 - 14 - 16 - 18 - 20 - 22 MM	15,750	250284
STANDARD FORMERS	10 - 12 - 14 - 16 - 18 - 20 - 22 MM	15,000	250285
STANDARD FORMERS	12 - 15 - 18 - 22 MM	12,360	250286